

# ASSEMBLY INSTRUCTIONS

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2021-09-16

Heritage



Snêk  
Timeless Value

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## Cabinets

All sliding dovetails need to be rubbed with stearin prior to mounting. Always be at least two people when mounting a cabinet as there otherwise is a risk of damage. If pieces are not joined at straight angles there is a high probability of the cabinets being cracked.

Pay attention to that the back of the cabinet is pushed all the way down into the slot at the bottom.

Tall cabinets and wall cabinets have a solid top whilst bench cabinets have two horizontal runners at the front and back at the top of the cabinet. Use a wood screw 35x4 mm for these.





## Attached cabinets

Cabinets placed next to each other are connected with connection bolts. There are four predrilled holes per cabinet for this. Note that they also do not run all the way through the cabinets so they need to be drilled through once the cabinets are standing next to each other.



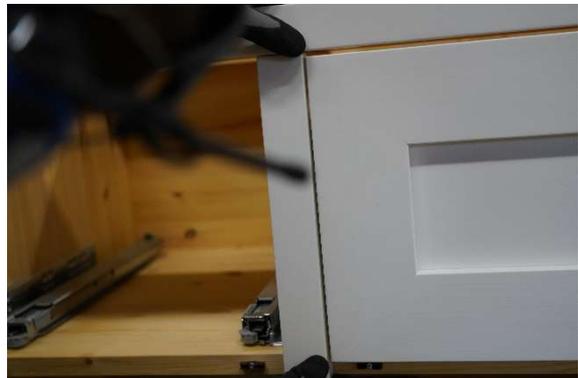
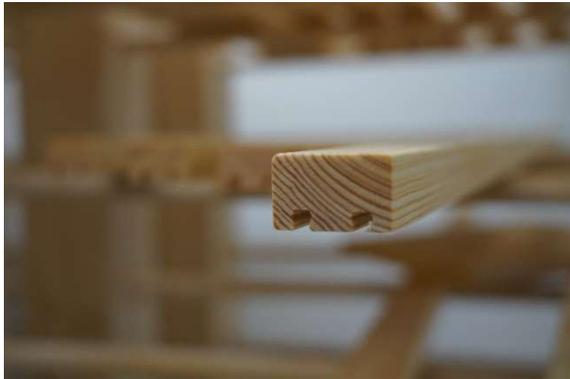
## Horizontal runners

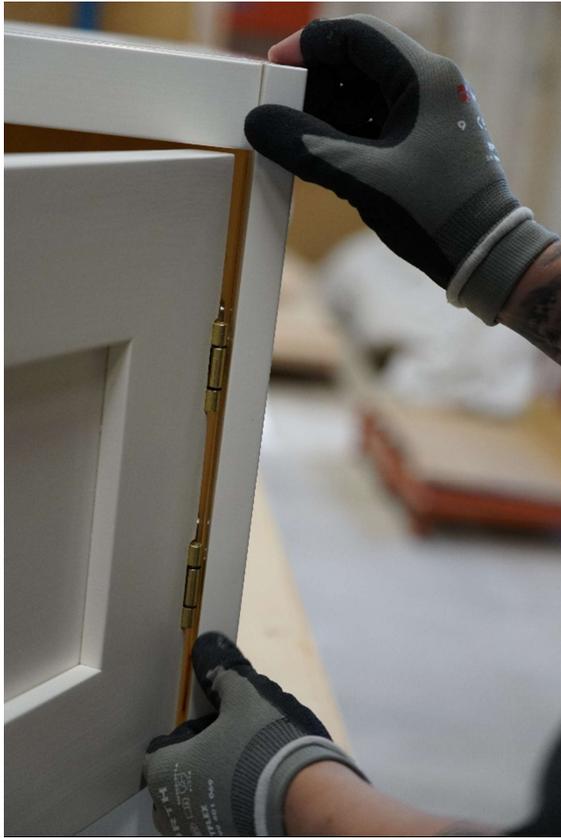
Bench cabinets have 2 horizontal runners that are attached in the front and back of the cabinet. Use a wood screw 35x4 mm for these.



## Inset frame

The pieces for the cabinet frame is mounted after the cabinets are in place. The dovetail clips are screwed on the cabinet around 30 centimeters apart. The clips are mounted at the center of the edge of the cabinet.



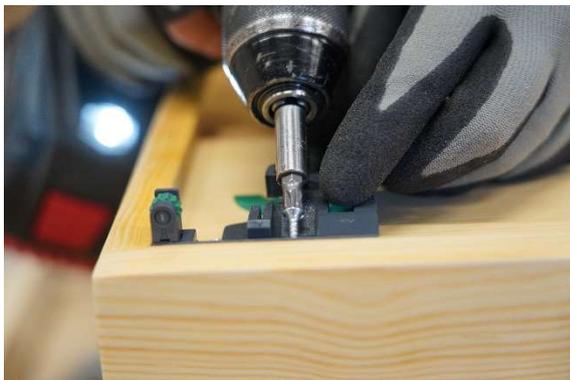


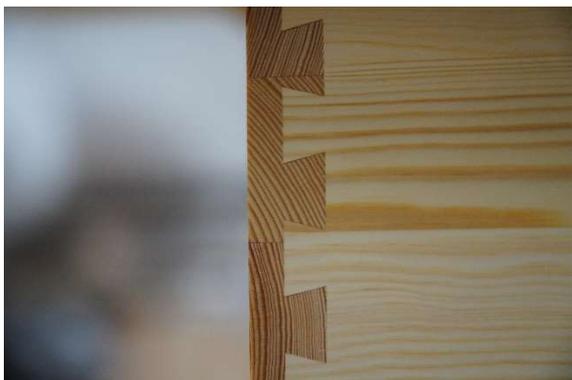
## Cover panels

Cover panels are attached to cabinets with screws from inside the cabinet. There are at least four predrilled holes for this (the same ones used for attaching cabinets to each other).



## Drawers





## Drawer Runners

Only a single hole is predrilled in the cabinet for system screws, the other two holes are drilled when mounting the drawer runner. Because of variations in air humidity the depth of the cabinet will vary with up to 2 mm. A 5 mm drill is used. A horizontal line has been milled in the cabinet to simplify a horizontal placing of the drawer runner.

For drawers inside doors the runner should be mounted in the first hole from the edge. For drawers with a drawer front the second hole should be used.

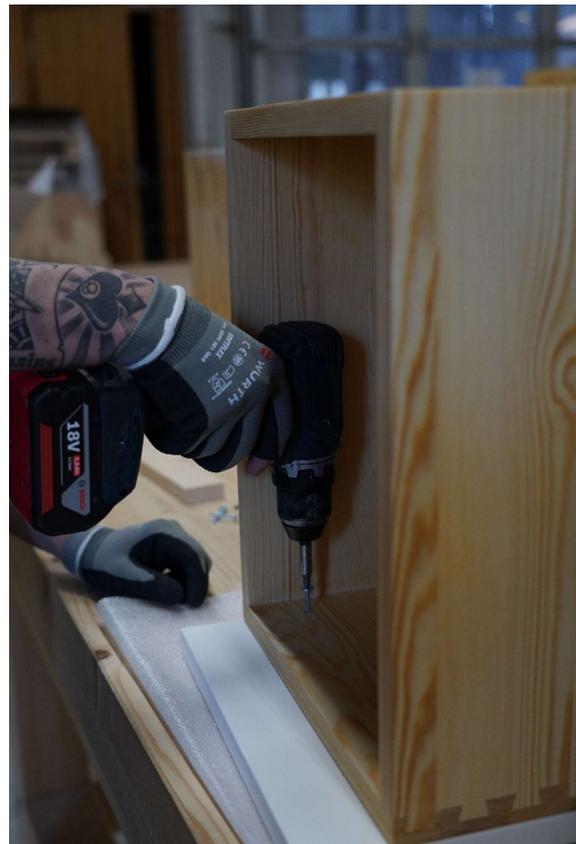
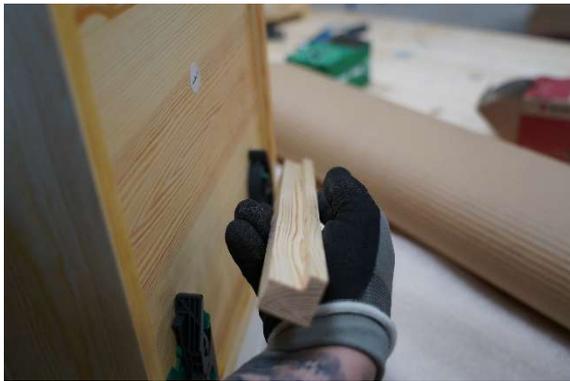
We recommend that the runners are attached to the cabinet before the cabinet is mounted.





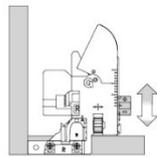
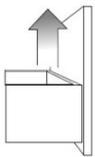
## Drawer fronts

1. Begin with drilling a hole through the drawer where the mounting screw should connect to the drawer front. A mounting screw measuring 4.2x32 mm should be used. The screws should connect to the stiles of the cabinet front, never the thin mirror.
2. Use the accompanied jig to place the drawer front at the correct height on the drawer.
  1. The front should overlap the drawer by 16 mm at the bottom of the drawer.
  2. The overlap on the sides should be symmetrical.
3. Screw the mounting screw so the front is fixed to the drawer.
4. Use clamps to press the front and the drawer together before tightening the screws.

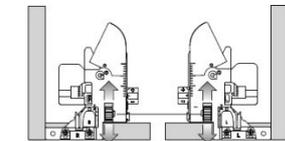




Height adjustment (max. +3.5 mm) Dynapro Tipmatic Plus and Dynapro Soft-close

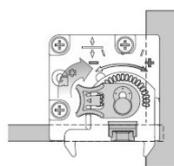
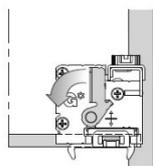
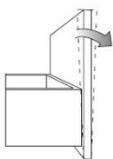


Side adjustment (max. ±1.5 mm) Dynapro Tipmatic Plus and Dynapro Soft-close



- 1 Adjust both wheels in the same direction
- 2 Disengage drawer
- 3 Engage drawer

Tilt adjustment (max. +4.0 mm) Dynapro Tipmatic Plus      Dynapro Soft-close



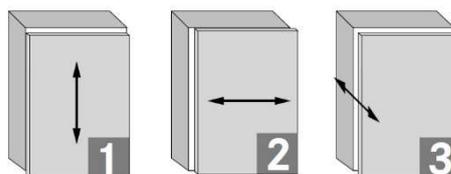
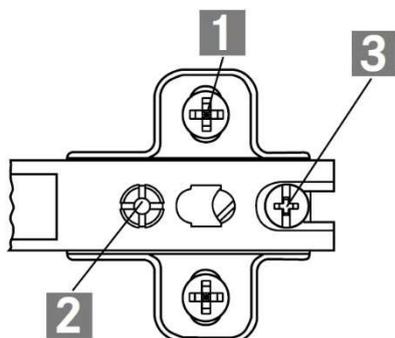
## Doors & hinges

The hinges in the Heritage series combine a visible classical hinge with a pot hinge. This makes it easy to adjust the position of the cabinet door.

Cabinet doors taller than 100 cm come with a third centered hinge. No holes are drilled in the cabinet for this hinge. Our recommendation is that the door is fitted with two hinges and that the door is correctly adjusted. The third hinge is fitted while using the center hinge as a jig to mark the placement of the last screws.

For fridge/freezer that are using Door-On-Door solutions hinges are not required as the wooden door is fixed to the fridge/freezer. We do however prepare all doors with hinge cutouts. In these cases, the hinges should be cut with an angle grinder so the visible part of the hinge is simply mounted as decoration.

An MDF hinge jig is included with every kitchen.



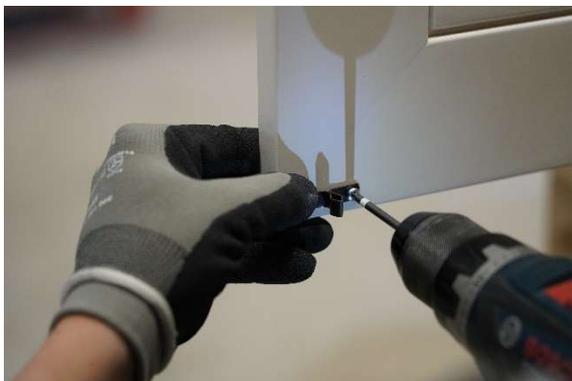
Height  
adjustment  
+/-2 mm

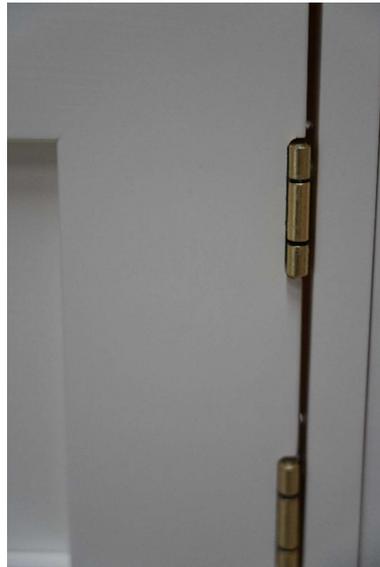
Side  
adjustment  
+1/-3 mm

Depth  
adjustment  
+3/-1 mm

All adjustments can be carried out independently of each other.







## Mounting rail

We recommend using the included mounting rails, this makes screwless wall attachment possible, i.e. no visible screws from inside the cabinet.

The mounting rail is made of 10mm pine plywood and is connecting to the mirroring rail that is attached at the back of the cabinet. Floor standing cabinets have a single rail while wall mounted cabinets have two.



## Fronts for dishwasher

Many dishwashers have an opening radius that causes the door to move downwards when opening the dishwasher. We have adapted our dishwasher front to fit with most integrated dishwashers on the market.

The upper and lower horizontal cabinet frames can be attached to the door with the included domino plugs.

In cases where the kitchen has an inset kickboard a u-shaped kickboard is included with the dishwasher front. Mount dovetail clips in the edge and then attached to the vertical frame.



## Corner cabinet



